

# Steel Construction Certification Scheme

## Certificate of Registration

This is to certify that the  
Welding Quality Management System  
of

### Allied Fabrications Ltd

Unit 75, Kingsnorth Industrial Estate, Rochester, Kent, ME3 9ND  
complies with the requirements of

**BS EN ISO 3834-3:2021**

The Scope of Registration is:

**Design, Manufacture (Including Welding) and  
installation of Structural Steelwork in steel up to and  
including execution class 2**

As per the attached schedule

Certificate number: **W 3912**

Initial registration: **07 December 2020**

Latest issue: **20 November 2023**

Expiry date: **19 November 2026**

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



**Chairman:**  
Dr S Pike  
MIMMM C.Eng



**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI

Steel Construction Certification Scheme Limited • No. 2370407 Registered in England  
Registered Office: 4, Whitehall Court, Westminster, London SW1A 2ES  
Tel: +44 (0) 20 7839 3980 • email: [sccsinfo@steelconstruction.org](mailto:sccsinfo@steelconstruction.org) • [www.steelcertification.co.uk](http://www.steelcertification.co.uk)





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**Certificate  
of  
Factory Production Control (FPC)  
2273 – CPR – 0754**

In compliance with Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020., this certificate applies to the construction product(s)

**Structural Components for Steel Structures**

UK Designated Standard	Type / Execution	Class of the Construction Product	Declaration Method
BS EN 1090-1:2009+A1:2011	Load bearing and welded structural steel components up to EXC 2 according to BS EN 1090-2:2018		1, 2, 3a and 3b table A.1 of BS EN 1090-1:2009+A1:2011

placed on the market by  
**Allied Fabrications Ltd**  
and produced in the factories  
Unit 75, Kingsnorth Industrial Estate, Rochester, Kent, ME3 9ND

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the Approved Body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Attestation	This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the designated standard: <b>BS EN 1090-1:2009+A1:2011</b> were applied.
Date of first issue	<b>07 December 2020</b>
Date of this issue	<b>20 November 2023</b>
Date of expiry	<b>19 November 2026</b>
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

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**Welding Certificate**  
**2273 – CPR – 0754 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR – 0754  
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the  
Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products  
(Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit)  
Regulations 2020

<b>Manufacturer</b>	<b>Allied Fabrications Ltd</b>
<b>Facilities of the Manufacturer</b>	Unit 75, Kingsnorth Industrial Estate, Rochester, Kent, ME3 9ND
<b>Standard</b>	<b>BS EN 1090-2: 2018</b>
<b>Execution Class</b>	up to <b>EXC2</b> according to BS EN 1090-2:2018
<b>Welding Process(es)</b>	135 – MAG welding with solid wire electrode
<b>Base Material(s)</b>	up to S355 according to BS EN 10025-2
<b>Responsible Welding Coordinator</b>	Tony Hayre – IWE/EWE (up to and including EXC 2)
<b>Alternate</b>	n/a
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> implemented.
<b>Date of first issue</b>	<b>07 December 2021</b>
<b>Date of this issue</b>	<b>20 November 2023</b>
<b>Date of expiry</b>	<b>19 November 2026</b>
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

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WELDING QUALITY MANAGEMENT SYSTEM  
SCHEDULE

Allied Fabrications Ltd

Unit 75, Kingsnorth Industrial Estate, Rochester, Kent, ME3 9ND

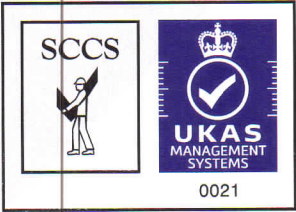
Product Standards	BS EN 1090-2:2018,
Welding and Inspection Standards	BS EN 1090-2:2018 BS EN 1011-1 & 2 National Structural Steel Specification
Welding Process(es)	135 – MAG welding with solid wire electrode
Base Material(s)	S235, S275 & S355, according to BS EN 10025-2:2019
Responsible Welding Coordinator (s)	Tony Hayre – IWE/EWE (up to and including EXC 2)

Certificate number	W 3912
Initial registration	07 December 2020
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